

# **I. Amendment to the claims**

The listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of claims**

1. (Currently Amended) A part for use in a ~~moulding apparatus~~ tableting machine, the part comprising a shaped member ~~comprising~~ consisting of stabilized zirconia.
2. (Original) A part according to claim 1 which is a punch.
3. (Original) A part according to claim 2, in which the shaped member constitutes the whole punch.
4. (Original) A part according to claim 2, in which the shaped member constitutes a portion of the punch, the punch comprising at least one further portion.
5. (Original) A part according to claim 4, in which said at least one further portion is of zirconia or of any other suitable material.
6. (Currently Amended) A part according to claim 5, in which at least that portion of the surface of the punch that in use contacts the material to be moulded will be constituted by the shaped member ~~comprising~~ consisting of stabilized zirconia.
7. (Previously Presented) A part according to claim 2, in which the shaped member consisting of stabilised zirconia includes a surface having at least one protrusion arranged to form, in use, a corresponding recess or recesses in an article moulded using the part.
8. (Previously Presented) A part according to claim 2, in which the shaped member consisting of stabilised zirconia includes a surface having at least one recessed region arranged to form, in use, a corresponding embossed region or regions on an article moulded using the part.
9. (Previously Presented) A part according to claim 7, in which said at least one protrusion is in the form of one or more letters of the alphabet.

10. (Currently Amended) A part according to claim 2, in which the shaped member consisting of ~~comprising~~ stabilized zirconia is configured and dimensioned to impart to an article to be moulded a feature or features of configuration that is or are substantially invisible to the naked eye.
11. (Currently Amended) A part according to claim 2, in which the shaped member consisting of stabilised zirconia is configured to impart to an article to be moulded a feature of configuration which is suitable for distinguishing the article from a counterfeited article.
12. (Original) A part according to claim 1, which is a die.
13. (Original) A part according to claim 12, in which the shaped member constitutes the whole die.
14. (Original) A part according to claim 13, in which the shaped member constitutes a portion of the die, the die comprising at least one further portion.
15. (Original) A part according to claim 14, in which said at least one further portion may be of zirconia or of any other suitable material.
16. (Currently Amended) A part according to claim 14, in which the shaped member is a ~~linear~~ liner for the interior of the die.
17. (Currently Amended) A part for use in a tableting machine, the part comprising a shaped member consisting of alumina and from 5 to 20% by weight stabilized zirconia according to any one of claims 1 to 16, in which the shaped member consists essentially of zirconia.
18. (Previously Canceled)
19. (Currently Amended) A ~~moulding apparatus~~ tableting machine comprising at least one part according to claim 1.
20. (Currently Amended) A ~~moulding apparatus~~ tableting machine according to claim 19, which is suitable for use in the manufacture of powder plugs for encapsulation in gelatin capsules comprising at least one part according to claim 1.
21. (Currently Amended) A ~~moulding apparatus~~ tableting machine according to claim 20, in which the shaped member is a cylindrical tube which is suitable for forming tablets and comprises at least one punch according to any one of claims 2 to 11 and/or at least one die according to any one of claims 12 to 16.

22. (Currently Amended) A tableting machine which comprises at least one punch comprising a shaped member consisting essentially of stabilized zirconia and/or at least one die comprising a shaped member consisting essentially of stabilized zirconia ~~moulding apparatus according to claim 21, which comprises at least one pair of punches and a die which are each so configured that they cooperate to form, in use, a moulded article having a plurality of edges and corners.~~
23. (Currently Amended) A tableting machine according to claim 22, which comprises at least one pair of punches and a die which are each so configured that they cooperate to form, in use, a moulded article having a plurality of edges and corners ~~moulding apparatus according to claim 20, which is suitable for use in the manufacture of powder plugs for encapsulation in gelatin capsules.~~
24. (Currently Amended) A member consisting of stabilized zirconia, the member being suitable for use in an apparatus for the manufacture of tablets ~~moulding apparatus according to claim 22, in which the shaped member is a cylindrical tube.~~

Claims 25 - 34 (Previously Canceled)